

HQF **FLOWMETER** • DATASHEET •

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HQF U Shaped Mass Flow Meter

Product Introduction



HQF mass flow meter works based on the principle of Coriolis Force to realize the direct and precise measurement of the mass flow of fluid without conversion or correction of pressure, temperature, viscosity, density, etc. It is composed of two parts: a sensor unit and a transmitter unit. This instrument is designed and manufactured according to the national standard for intrinsic safety explosion-proof device, and the explosion-proof mark is EX d ib II C T6 Gb.

U-type mass flow meter can directly measure the quality of almost all the fluid, the application range is wide, including non-Newtonian fluids, various slurries, suspensions, high viscosity fluids, etc. And its installation requirement is not strict (low requirements for the front and rear straight pipe sections of the instrument), and it features reliable and stable operation, and low maintenance rate.

Product features

1. Refined digital signal processing enables accurate and stable measurement
2. Simple flow path means self-draining, food capable and simple to clean
3. Choice of tube materials: Stainless Steel 316L, Hastelloy C, etc

Specification

| Parameter | Specification |
|-----------------------------------|---|
| Diameter | DN3mm-250mm |
| Medium temperature | -50°C~+150°C (-200°C~+350°C customizable) |
| Environmental Temperature | Sensor: -41°C~+150°C Transmitter: -41°C~+80°C |
| Accuracy of flow rate measurement | $\pm 0.5\%$, $\pm 0.2\%$, $\pm 0.1\% \pm [(\text{stability at zero point}) / \text{flow rate} \times 100]\%$ flow |
| Accuracy of density measurement | $\pm 0.002\text{g/cm}^3 \pm 0.001\text{g/cm}^3$ |
| Repeatability | $\pm 0.10\%$, $\pm 0.05\%$ flow $\pm [\frac{1}{2}(\text{zero point stability} / \text{flow value}) \times \text{flow}]$ |
| Output signal | 4~20mA load resistance <500Ω (Instantaneous flow or density optional, 0~10kHz Instantaneous flow pulse signal); 485 (MODBUS-RTU) Hart |
| Electrical Port | 1/2"NPT |
| Explosion-proof grade | EX d ib II C T6 Gb |
| Protection grade | IP67 |
| Work Temperature | -25~75°C |
| Storage Temperature | -40~85°C |
| Power supply | 24V DC (220V AC or 24V DC and AC customizable) |

General flow meter selection instructions

| Instrument diameter (DN) | Measuring range(Kg/h) | Work pressure(MPa) | Connection Type(mm) |
|--|-----------------------|--------------------|---------------------|
| 3 | 0~40 | 0~4 | Φ6 connector |
| 6 | 0~100 | 0~4 | Φ8 connector |
| 8 | 0~200 | 0~4 | Φ8 connector |
| 10 | 0~500 | 0~1.6 | Flange DN10 |
| 15 | 0~1,000 | 0~1.6 | Flange DN15 |
| 20 | 0~3,000 | 0~1.6 | Flange DN20 |
| 25 | 0~10,000 | 0~1.6 | Loose flange DN25 |
| 40 | 0~20,000 | 0~1.6 | Flange DN40 |
| 50 | 0~30,000 | 0~1.6 | Loose flange DN50 |
| 65 | 0~50,000 | 0~1.6 | Flange DN65 |
| 80 | 0~100,000 | 0~1.6 | Loose flange DN80 |
| 100 | 0~150,000 | 0~1.6 | Flange DN100 |
| 125 | 0~200,000 | 0~1.6 | Flange DN125 |
| 150 | 0~500,000 | 0~1.6 | Flange DN150 |
| 200 | 0~800,000 | 0~1.6 | Flange DN200 |
| Description: 1. the standard of the flanges above is HG/T 20592-2009. 2. Other connections can be customized. | | | |

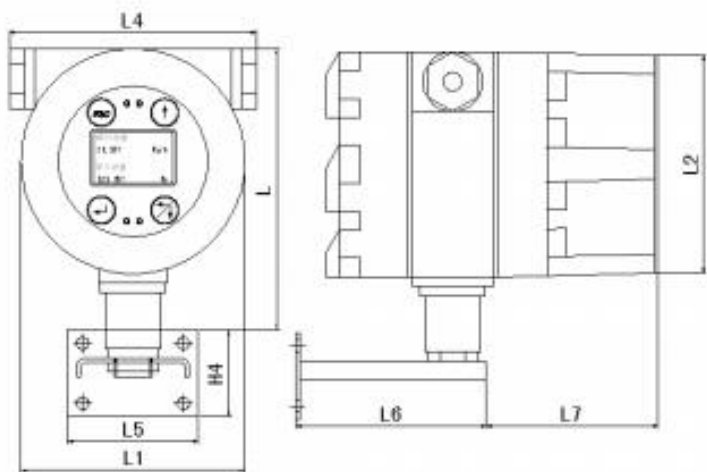
High pressure flow meter selection instructions

| Instrument diameter (DN) | Measuring range(Kg/h) | Work pressure(MPa) | Connection Type(mm) |
|--------------------------|-----------------------|--------------------|----------------------------------|
| 3 | 0~40 | 0~25 | Φ6 connector |
| 6 | 0~100 | 0~25 | Φ8 connector |
| 8 | 0~200 | 0~25 | Φ8 connector |
| 10 | 0~500 | 0~25 | Welded movable connector Φ20×4 |
| 15 | 0~1000 | 0~25 | Welded movable connector Φ20×3 |
| 20 | 0~3000 | 0~25 | Welded movable connector Φ20×2 |
| 25 | 0~10000 | 0~25 | Welded movable connector Φ31×3 |
| 40 | 0~20000 | 0~25 | Welded movable connector Φ42×5.5 |
| 50 | 0~30000 | 0~25 | Welded movable connector Φ57×3.5 |

Description:1. Higher pressure type can be customized(100MPa max) .
2. Other connections can be customized.

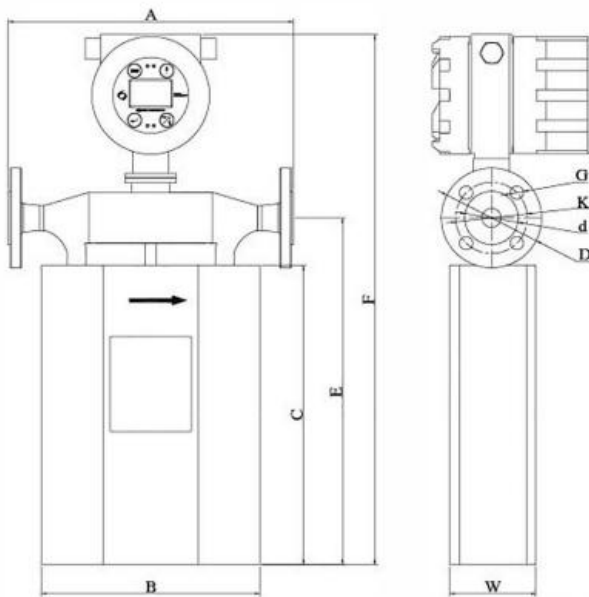
It is recommended that the commonly used is 1/3 higher the standard range, and the minimum flow is over 1/10 of the standard range. For special needs, please specify when ordering, we can make calibrations according to the user's special needs to ensure that the instrument meets the requirements within the user's use range. According to the actual material characteristics, select the material, pressure level and temperature level of the instrument sensor, and ensure that the explosion-proof level meets the customer's requirements.

Drawings



Unit, mm

| Name | L | L1 | L2 | L4 | L5 | L6 | L7 | L8 | L9 | H4 |
|-------------|-----|-----|-----|-----|----|-----|-----|------|----|----|
| Transmitter | 156 | 125 | 118 | 130 | 54 | 102 | 180 | 45.5 | 85 | 32 |



U Shape Dimensions

| Model No. | DN | Pressure MPa | A | B | C | E | F | W | G | K | d | D |
|-------------|-----|-----------------|-----|-----|-----|------|------|-----|----|-----|-----|-----|
| HQF -1-U10 | 10 | 4 | 280 | 210 | 235 | 285 | 495 | 80 | 14 | 60 | 40 | 90 |
| HQF -1-U15 | 15 | 4 | 280 | 210 | 275 | 325 | 535 | 80 | 14 | 65 | 45 | 95 |
| HQF -1-U20 | 20 | 4 | 300 | 230 | 325 | 375 | 585 | 90 | 14 | 75 | 58 | 105 |
| HQF -1-U25 | 25 | 4 | 410 | 300 | 440 | 500 | 715 | 120 | 14 | 85 | 68 | 115 |
| HQF -1-U40 | 40 | 4 | 500 | 360 | 480 | 585 | 805 | 130 | 18 | 110 | 88 | 150 |
| HQF -1-U50 | 50 | 4 | 550 | 370 | 548 | 670 | 890 | 153 | 18 | 125 | 99 | 165 |
| HQF -1-U65 | 65 | 4 | 560 | 440 | 600 | 715 | 955 | 200 | 18 | 145 | 122 | 185 |
| HQF -1-U80 | 80 | 4 | 600 | 470 | 650 | 767 | 1005 | 220 | 18 | 160 | 138 | 200 |
| HQF -1-U100 | 100 | 1.6 | 620 | 510 | 740 | 858 | 1110 | 260 | 18 | 180 | 158 | 220 |
| HQF -1-U125 | 125 | 1.6 | 620 | 510 | 740 | 858 | 1110 | 260 | 18 | 210 | 188 | 250 |
| HQF -1-U150 | 150 | 1.6 | 785 | 670 | 950 | 1130 | 1370 | 280 | 22 | 240 | 212 | 285 |
| HQF -1-U200 | 200 | 1.6 | 800 | 670 | 950 | 1130 | 1370 | 280 | 22 | 240 | 212 | 285 |
| HQF -1-U250 | 250 | 1.6 | 815 | 670 | 950 | 1130 | 1370 | 280 | 22 | 240 | 212 | 285 |

How to Order

Description:

- Default flange grade: 150LB for foreign countries, 4MPa for domestic; higher pressure can be customized, up to 100MPa;
- The default is integrated type, and the split can be customized (the cable length needs to be notified in advance);
- Default flange standard: Weld Neck Flanges-ANSI B16.5 for foreign countries, HG/T 20592--2009 in domestic; other connection methods can be customized.

Selection Notes:

- To measure liquids, it is necessary to combine the common flow rate and the maximum and minimum flow rate, and choose an instrument with a suitable range.
- The measurement gas, combine with the process pipe diameter, pressure, commonly used amount, maximum and minimum amount to calculate the flow rate selection.
- When measuring high-viscosity fluids or liquid-solid two-phase fluids, it is necessary to inform the viscosity, density, process pipe diameter, common volume, and maximum and minimum flow rates.
- When measuring corrosive medium, please inform the chemical name of the specific medium, and select the measuring tube of different materials (316L, HC276, HC22, C4 steel, 2205 steel, lined with PTFE) according to the corrosion manual.

Product Model HQF

| DN | Measuring Range |
|--------------|---|
| S3=DN3mm | 0~40kg/h, 0~4kg/h (For high viscosity fluids and gases, etc.) |
| S6=DN6mm | 0~100kg/h, 0~10kg/h (For high viscosity fluids and gases, etc.) |
| S8=DN8mm | 0~200kg/h, 0~20kg/h (For high viscosity fluids and gases, etc.) |
| U10=DN10mm | 0~1000kg/h, 0~100kg/h (For high viscosity fluids and gases, etc.) |
| U15=DN15mm | 0~2000kg/h, 0~200kg/h (For high viscosity fluids and gases, etc.) |
| U20=DN20mm | 0~3000kg/h, 0~300kg/h (For high viscosity fluids and gases, etc.) |
| U25=DN25mm | 0~10t/h, 0~1t/h (For high viscosity fluids and gases, etc.) |
| U40=DN40mm | 0~20t/h, 0~2t/h (For high viscosity fluids and gases, etc.) |
| U50=DN50mm | 0~30t/h, 0~3t/h (For high viscosity fluids and gases, etc.) |
| U65=DN65mm | 0~50t/h, 0~5t/h (For high viscosity fluids and gases, etc.) |
| U80=DN80mm | 0~100t/h, 0~10t/h (For high viscosity fluids and gases, etc.) |
| U100=DN100mm | 0~150t/h, 0~15t/h (For high viscosity fluids and gases, etc.) |
| U125=DN125mm | 0~200t/h, 0~20t/h (For high viscosity fluids and gases, etc.) |
| U150=DN150mm | 0~500t/h, 0~50t/h (For high viscosity fluids and gases, etc.) |
| U200=DN200mm | 0~700t/h, 0~70t/h (For high viscosity fluids and gases, etc.) |
| U250=DN250mm | 0~800t/h, 0~80t/h (For high viscosity fluids and gases, etc.) |

Accuracy

A=±0.5% N=±0.2% M=±0.15% H=±0.10%

Sensor temperature level(it is a split type when <50℃ or >250℃)

A=-50~150℃ B=-50~250℃ C=-50~350℃ D=-200~150℃

Pressure resistance class(100MPa max)

16=1.6MPa 40=4.0MPa XX=Others on request

Measuring tube material

A=316L for medium contact part C=HC alloy for medium contact part

D=The inner wall surface is sprayed with tetrafluoroethylene E=Others on request

Process connection

F=Standard flange W=Sanitary type L=welding screw T=Others on request

Body material

A=304 Stainless steel B=316 stainless steel

Transmitter installation

A=Integrated installation B=Split installation, with bracket

Transmitter ambient temperature

A=-20~50℃ B=-41~80℃

Transmitter output

A=4-20mA(Instantaneous flow or density optional:0~10KHz(Instantaneous flow pulse signal);RS485 Modbus RTU

B=4-20mA(Instantaneous flow or density optional:0~10KHz(Instantaneous flow pulse signal);RS485 Modbus RTU;HART

Transmitter housing

B=Die-cast aluminum alloy housing, electrical interface:M20×1.5

C=Die-cast aluminum alloy housing, electrical interface:1.2"NPT

Explosion proof level

A=Exd ib II CT6 Gb

IP Rating

A=IP67

For example: HQFU15AA16AFAAAABAA